

Abstract of the Disclosure

The present invention relates to a method and apparatus for making a sand core (112) utilizing purge air through a core box (100 and 100') to harden the binder in the sand core (112) proximate the ejection pins (106 and 106'). The sand core (112) may be
5 removed from the core box (100 and 100') prior to drying the binder completely thereby resulting in an improved production rate of the sand core (112).